# ChE 625 Chemical Reaction Engineering Spring Semester 2011

**Instructor**: Ray Y. K. Yang (Room 441 ESB; ryang@mail.wvu.edu; 304-293-9365)

**Lectures**: 9:00-10:15, M W (Room 205 MRB)

**Prerequisite**: Completion of an undergraduate course in Chemical Reaction Engineering with

good grade. Preliminary experience with MATLAB is recommended but not

required.

#### **Books Used:**

1. Levenspiel, O., "Chemical Reaction Engineering", 3rd Ed., Wiley, 1999. (Recommended)

- 2. Fogler, H. S., "Elements of Chemical Reaction Engineering", 4<sup>th</sup> Ed., Prentice Hall, 2006. (Recommended)
- 3. Hahn and Valentine, *Essential MATLAB for Engineers and Scientists*, 4th Ed., Academic Press, 2010. (Recommended)

**Course Outline** (Topics may not be presented in exactly the same order as listed below):

### Part 0. Introduction to MATLAB

<u>Part 1. Chemical Engineering Kinetics</u> (only key topics are listed here)

Elements of Reaction Kinetics: Effects of temperature and Arrhenius plot; Rate expressions and rate equations for single- and multiple-reaction systems; Non-unity stoichiometric coefficients; Rate data analysis and determination of kinetic parameters; Variable density systems; Generalized stoichiometric coefficients, extents of reaction, and generalized reaction rates; Total pressure method; Autocatalytic reactions.

Kinetics of Heterogeneous Catalytic Reactions: Intraparticle, interphase, and interparticle transports; Heterogeneous reaction rates; Coupled diffusion and reaction in porous and non-porous catalyst particles; Effectiveness factor and generalized Thiele modulus; Effects of strong transport resistance; Production distribution in catalyst particles.

## Part 2. Analysis and Design of Chemical Reactors (only key topics are listed here)

*Ideal Reactors*: Brief Review of Perfectly-Mixed Batch Reactor (PMBR), Continuous Stirred-Tank Reactor (CSTR), and Plug-Flow Tubular Reactor (PFTR); Ideal heterogeneous reactor models; Variable-volume reactors; Multiple-reactor systems; Product distribution in multiple-reaction systems.

Reactor Stability: Multiple steady states; Stability analysis of steady states.

Non-ideal Flow and Non-ideal Reactors: Residence time distribution (RTD); E and F curves; Micro- and Macro-fluids; Conversion directly from RTD; Models for non-ideal reactors; Fixed-bed catalytic reactors.

# **Overall Course Objective:**

To provide a rigorous and integrative treatment of a variety of subjects in chemical kinetics and chemical reactors, which are relevant to and compatible with the background of most of the first-year chemical engineering graduate students at WVU.

## **Assessment**:

- 1) Homework problems (may include projects): 20%
- 2) Two-hour mid-semester examination: 40%
- 3) Two-hour final examination: 40%

# Other Relevant References (#1 to #7 on reserve in Evansdale Library):

- 1. Aris, R., "Introduction to the Analysis of Chemical Reactors", Prentice Hall, 1965; Chapters 1-4. (5 copies on reserve)
- 2. Carberry, J. J., "Chemical and Catalytic Reaction Engineering", McGraw-Hill, 1976.
- 3. Fogler, H. S., "Elements of Chemical Reaction Engineering", 4<sup>th</sup> Ed., Prentice Hall, 2006.
- 4. Froment, G.F. and K. B. Bischoff, "Chemical Reactor Analysis and Design", 2nd Ed., Wiley, 1990.
- 5. Levenspiel, O., "Chemical Reaction Engineering", 3rd Ed., Wiley, 1999.
- 6. Perlmutter, D. D., "Stability of Chemical Reactors", Prentice Hall, 1972.
- 7. Himmelblau, D. M. and K. B. Bischoff, AProcess Analysis and Simulation: Deterministic Systems, Wiley, 1968.
- 8. Papers from technical and professional journals (to be mentioned in relevant lectures).

## **Social Justice Statement:**

West Virginia University is committed to social justice. I concur with that commitment and expect to foster a nurturing learning environment based upon open communication, mutual respect, and non-discrimination. Our University does not discriminate on the basis of race, sex, age, disability, veteran status, religion, sexual orientation, color or national origin. Any suggestions as to how to further such a positive and open environment in this class will be appreciated and given serious consideration. If you are a person with a disability and anticipate needing any type of accommodation in order to participate in this class, please advise me and make appropriate arrangements with Disability Services.